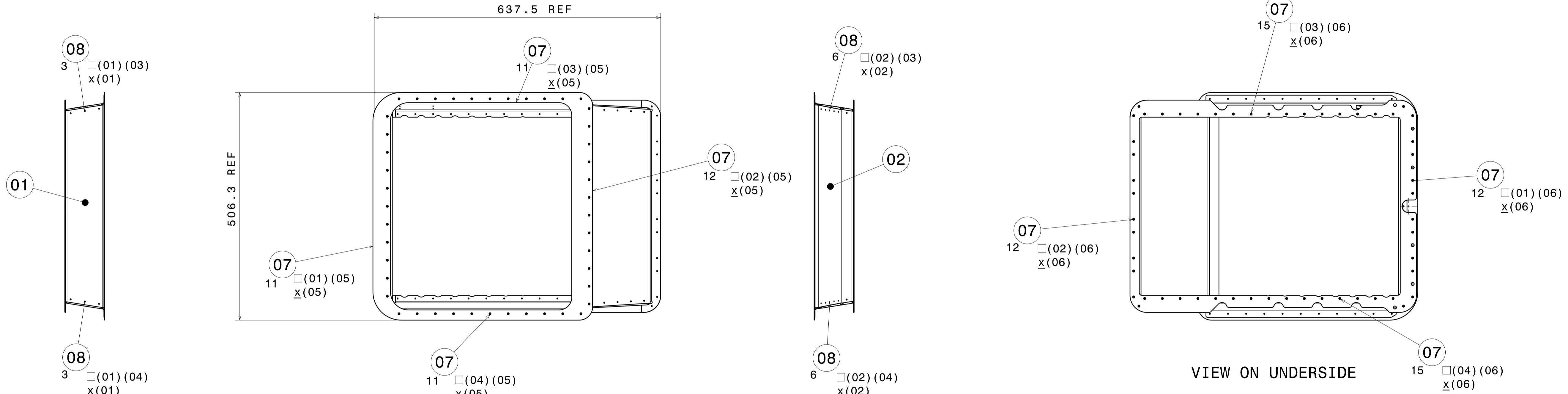
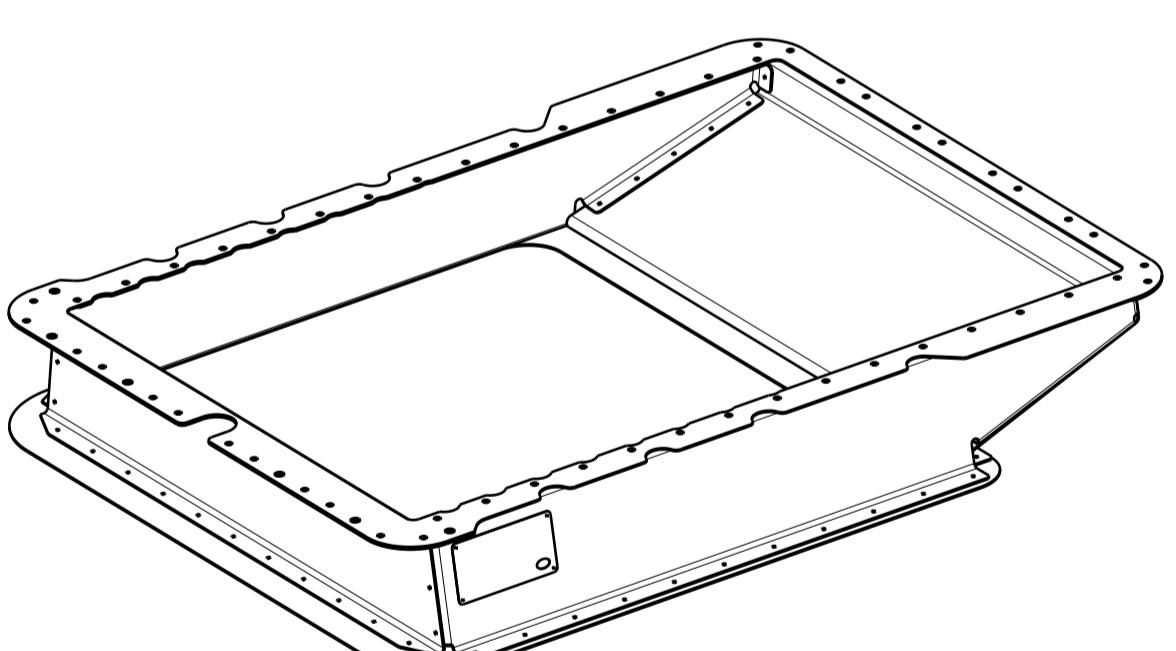
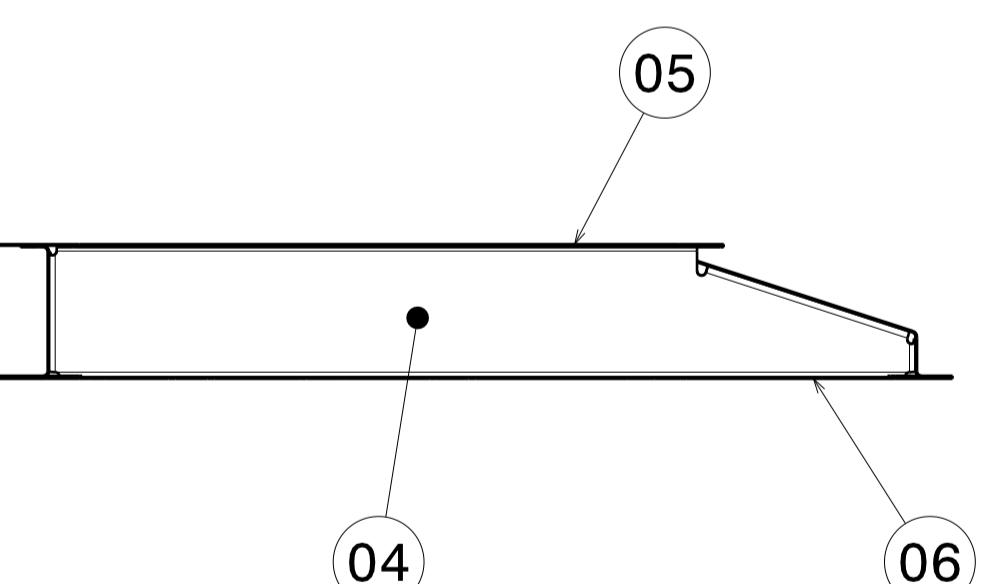


## LABEL DETAIL

SCALE: 1:1  
ETCHED WITH ASSY P/N,  
ISSUE AND BATCH NO. WHERE SHOWN



## VIEW ON UNDERSIDE

ISOMETRIC VIEW  
N.T.S.

## NOTES:

- FINISH: PRIOR TO FINAL ASSEMBLY, ENSURE ALL PARTS ARE PRIMED AND FINISH PAINTED USING REFS 11-16 IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.
- ASSEMBLE AS SHOWN. ALL INTERFACING FLANGES AND RIVETS ARE TO BE WET SEALED USING REF 09
- RIVET HOLES TO QD1028. RIVET TO QD5104.
- COAT MATING SURFACES WITH REF 09.
- FILL LARGE HOLES AND BEND RELIEFS WITH REF 10.

- RIVET TOGETHER REF ()  
 \* - SPOT THRU' REF ()  
 + - OPEN OUT HOLES IN REF ()  
 x - HEAD ADJACENT TO REF ()  
 X - CSK ADJACENT TO REF ()

PART MARK  
TO QD5016 (B) 1 & 4

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REF	PART NUMBER	PER ASSY	DESCRIPTION		MATERIAL/REMARKS
			DUCT FWD	DUCT AFT	
01	QB21334	1	DUCT FWD		ISS 2 & SUBS
02	QB21335	1	DUCT AFT		
03	QB21337	1	DUCT SIDE		
04	QB21338	1	DUCT SIDE		
05	QB21339	1	PLATE SEAL		ISS 2 & SUBS
06	QB21336	1	PLATE SEAL		ISS 2 & SUBS
07	QD3387B3-03-05	99	RIVET SOLID CSK		
08	QD3388B3-03-05	18	RIVET SOLID		
09	QD3084	A/R	750C SEALANT		
10	QD3136	A/R	PR1440 CLASS B		
11	QD3088-133	A/R	PRIMER EPOXY PR143		
12	QD3088-134	A/R	ACTIVATOR 143		
13	QD3088-135	A/R	THINNERS T17		
14	QD3088-43	A/R	FINISH: SATINE GREY		R36665 / A98 / 3
15	QD3088-44	A/R	HARDENER J9812		
16	QD3088-73	A/R	THINNERS AT98		
17	QB3333	1	LABEL		
18	QD3388A3-03	4	RIVET SOLID		